FEDERAL AVIATION ADMINISTRATION-PARTS MANUFACTURER APPROVAL

PMA Products, Inc 86120 Smithwood Rd. Liberty, NC 27298 PMA NO. PQ1146CE SUPPLEMENT NO. 104 DATE: July 16, 2015

Installation

Eligibility Make:

PIPER

Article Name	Part Number
SEAT	CA18968-000
ROLLER	

Approved Replacement for Part Number	Approval Basis and Approved Design Data
PIPER	Test and
18968-000	Computations per 14 CFR § 21.303 <u>Dwg No:</u> CA18968-000
	Rev: I/R Dated: 01/29/2015 or later FAAapproved revisions

Installation Eligibility Model:		
When roller OD at center measures approx42 in.: PA-23 (-150 as shown in IPC), PA-23-160, PA-23-235 s/n 27-1 to 27-3836, 27-3838 to 27-3943 incl., PA-23-250 s/n 27-1 to 27-3836, 27-3838 to 27-3843		
3943 incl., PA-23-250 (Six Pl.) s/n 27-1 to 27-7554168 incl., and 27-7654001 and up. PA-24 (- 180 per IPC), PA- 24-250, PA-24- 260, and PA-24- 400. PA-28-140 s/n 28-20002 and up, PA-28-150 s/n 28-1 to 28-5869 incl., PA-28-151, PA-28-160 s/n 28- 1 to 28-5869 incl., PA-28-161, PA- 28-180, PA-28- 181, PA-28-201T,		
PA-28-235 s/n 28-10003 and up, PA-28-236. PA-28R-180 s/n 28R-30005 thru 28R-30481, and 28R-30483 and up. PA-28R-200 s/n 28R-35001 and up, PA-28R-201T. PA-28RT-201T. PA-28RT-201T. PA-28RT-201T. PA-30. PA-31-300 s/n 31-		

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> 5 to 31-7612110 incl., PA-31(-310 as shown in IPC) s/n 31-5 to 31-7612110, and 31-7712001 and up, PA-31-325 s/n 31-5 to 31-7612110, and 31-7712001 and up, PA-31-350, PA-31-350 T1020, PA-31P, PA-31P-350, PA-31T, PA-31T1, PA-31T2, and PA-31T3. PA-32-260, PA-32-300, PA-32-301, and PA-32-301T. PA-32R-300, PA-32R-301, PA-32R-301T. PA-32RT-300 and PA-32RT-300T. PA-34-200, PA-34-200T, and PA-34-220T. PA-39. PA-42, PA-42-720, and PA-42-1000, PA-44-180 and PA-44-180T.

-----END OF LISTING-----

NOTE:

- 1) Provide minor design changes in a manner as determined by the ACO. Handle major design changes to drawings and specifications in the same manner as that for an original FAA-PMA.
- 2) The FAA Approved ICA for the above articles with their designs. If the TC holder's ICA applies to these replacement articles, provide a statement noting such. If not, provide supplementary ICA per 14 CFR § 21.50. Make referral statements or supplemental ICA readily available per 14 CFR § 21.50.

Melvin D. Taylor, Manager Atlanta Aircraft Certification Office Greg/Benson, Manager, Atlanta

Manufacturing Inspection District Office